RCP Block & Brick
8x8x16 Splitface CMU

ENVIRONMENTAL PRODUCT DECLARATION

RCP Block & Brick, Inc

Family owned and operated, RCP Block & Brick has been manufacturing and supplying Southern California contractors and homeowners with the highest quality masonry and hardscape products since 1947.

The story of growth from our humble beginnings to where we are today is one of our commitments to the core values on which the company was founded.

Our selection of product is unmatched, and our knowledgeable sales staff is here to help you get the job done right.

Our Mission:
"Focusing on our customers’, vendors’, and our own success - Improving our world one block at a time."

To learn more about RCP Block & Brick visit our website at:
www.rcpblock.com

8240 Broadway
Lemon Grove, CA 91945
Phone: (619) 460-7250
## ENVIRONMENTAL PRODUCT DECLARATION VERIFICATION

<table>
<thead>
<tr>
<th>EPD Information</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Program Operator</strong></td>
<td>NSF International</td>
</tr>
<tr>
<td><strong>Declaration Holder</strong></td>
<td>RCP Block &amp; Brick</td>
</tr>
<tr>
<td><strong>Product</strong></td>
<td>8X8X16 Splitface CMU</td>
</tr>
<tr>
<td><strong>Date of Issue</strong></td>
<td>March 12, 2018</td>
</tr>
<tr>
<td><strong>Period of Validity</strong></td>
<td>5 Years</td>
</tr>
<tr>
<td><strong>Declaration Number</strong></td>
<td>EPD100119</td>
</tr>
</tbody>
</table>

This EPD was independently verified by NSF International in accordance with ISO 14025 and ISO 21930:

- Internal
- External

Jenny Oorbeck
joorbeck@nsf.org

This life cycle assessment was independently verified by in accordance with ISO 14044 and the reference PCR:

Jack Geibig
jgeibig@ecoform.com

### LCA Information

<table>
<thead>
<tr>
<th>Basis LCA</th>
<th>Life Cycle Assessment Manager for Manufactured Concrete and Concrete Masonry Product EPD February, 2015</th>
</tr>
</thead>
</table>
| LCA Preparer               | David R.Green
BASF Corporation
216-839-7803
BASF
[Logo] |

This life cycle assessment was critically reviewed in accordance with ISO 14044 by:

Jack Geibig
Ecoform, LLC
jgeibig@ecoform.com

### PCR Information

<table>
<thead>
<tr>
<th>Program Operator</th>
<th>NSF International</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reference PCR</td>
<td>Manufactured Concrete and Concrete Masonry Products (UN CPC 3755)</td>
</tr>
<tr>
<td>Date of Issue</td>
<td>December, 2014</td>
</tr>
</tbody>
</table>

PCR review was conducted by:

Nicholas Santero
PE International
ASTM International
http://www.astm.org
# Environmental Product Declaration for Manufactured Concrete and Concrete Masonry Products

Declared Unit: 1 yd³ of concrete

## TOTAL PRIMARY ENERGY CONSUMPTION

<table>
<thead>
<tr>
<th>Source</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nonrenewable Fossil</td>
<td>1,702 MJ</td>
</tr>
<tr>
<td>Nonrenewable Nuclear</td>
<td>Included in fossil</td>
</tr>
<tr>
<td>Renewable (solar, wind, hydroelectric, and geothermal)</td>
<td>31.4 MJ</td>
</tr>
<tr>
<td>Renewable (biomass)</td>
<td>2.24 MJ</td>
</tr>
</tbody>
</table>

## TOTAL MATERIAL RESOURCE CONSUMPTION

<table>
<thead>
<tr>
<th>Source</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nonrenewable Material Resources</td>
<td>1,633 kg</td>
</tr>
<tr>
<td>Renewable material resources</td>
<td>0.0004 kg</td>
</tr>
<tr>
<td>Net fresh water</td>
<td>0.65 l</td>
</tr>
<tr>
<td>Non-hazardous generated</td>
<td>0 kg</td>
</tr>
<tr>
<td>Hazardous waste generated</td>
<td>0 kg</td>
</tr>
</tbody>
</table>

## LIFE CYCLE IMPACT CATEGORY INDICATOR

<table>
<thead>
<tr>
<th>Category</th>
<th>Impact</th>
</tr>
</thead>
<tbody>
<tr>
<td>Global Warming Potential</td>
<td>287 kg CO₂ eq</td>
</tr>
<tr>
<td>Acidification Potential</td>
<td>1.3 kg SO₂ eq</td>
</tr>
<tr>
<td>Eutrophication Potential</td>
<td>0.04 kg N eq</td>
</tr>
<tr>
<td>Smog Creation Potential</td>
<td>17.9 kg O₃ eq</td>
</tr>
<tr>
<td>Ozone Depletion Potential</td>
<td>8.8E-07 kg CFC-11 eq</td>
</tr>
</tbody>
</table>

characterization factors based on TRACI 2.1
ENVIRONMENTAL PRODUCT DECLARATION: DETAILED VERSION

Product Description
The RCP Block & Brick 8x8x16 splitface concrete masonry units represented by this cradle-to-gate EPD are produced at one plant located in San Diego, California under ASTM C-90 and ASTM C-129 specifications for loadbearing and non-loadbearing concrete masonry units. The concrete masonry units are used in a wide variety of masonry structures.

Declared Unit
The ASTM PCR for concrete and concrete masonry products only covers the cradle-to-gate life-cycle stages. Therefore, the declared unit for this EPD is one (1) yd³ of concrete formed into manufactured concrete and concrete masonry products. The EPD may be presented additionally per one (1) yd³ of concrete. This EPD covers only the cradle-to-gate impacts of manufactured concrete and concrete masonry products using a declared unit, and the results cannot be used to compare between products.

System Boundaries
Based on the ASTM PCR, the system boundaries are defined as the modules for raw material supply, transportation of inbound materials and the manufacturing process also known as the Product Stage. The stages include extraction and processing of raw materials (raw material supply), the average or specific transportation of raw materials from extraction site or source to the manufacturing site including empty backhauls (transportation of inbound materials) and the manufacturing of the product including the batching and mixing of the concrete, forming of the units, curing of the units and the applicable post-production finishing of the units which includes the packaging with associated transportation and waste disposal in preparing the product for shipment (manufacturing process).

Waste Management
Hazardous and non-hazardous waste generated within the system boundaries and transported outside of the plant facility are reported in the EPD per declared unit.

Certification Other Standards/Additional Testing Requirements
Each product presented in this EPD conforms to the appropriate ASTM and/or CSA specification which provide detailed descriptions and specifications for each of the products.

Allocation Rules
A production process that generates more than one type of product may require the allocation of environmental flows from the process to the different products to get product-
based inventory data. If allocation is necessary, the requirements and guidance of ISO 14044, Section 4.3.4 are followed.

i. Recycled and recovered materials are considered raw materials. Only the materials, water, energy, emissions and other elemental flows associated with reprocessing, handling, sorting and transportation from the point of the generating industrial process to their use in the production process was considered.

ii. Slag, fly ash and silica fume are considered recovered materials, not co-products.

iii. Allocation related to the transporation of materials is based on the mass of the transported material or product.

iv. Emissions from the downstream recycling or combustion of a product after the end-of-waste state is allocated to the new downstream product(s). Incineration of wastes for energy production at the primary production site are allocated to the building product unless the energy is exported.

v. Concrete that is crushed for recycling and used as a substitute for aggregate for the production of manufactured concrete and concrete masonry products is treated as closed-loop recycling. The flows and impacts associated with the recovery and crushing of the recycled concrete is taken into account and allocation is not necessary as the use of secondary material displaces the use of primary materials.

vi. A deviation of greater than 20% where different allocation options are relevant requires a sensitivity analysis. The different allocation approaches and data sets are documented within this EPD.

Units and Quantities
The standard SI unit is used for reporting results. IP units reported are converted using the following conversion factors.

<table>
<thead>
<tr>
<th>Multiply</th>
<th>By</th>
<th>To convert to</th>
</tr>
</thead>
<tbody>
<tr>
<td>Square meter (m²)</td>
<td>10.76391</td>
<td>Square foot (ft²)</td>
</tr>
<tr>
<td>Kilogram (kg)</td>
<td>2.204622</td>
<td>Pound (lb)</td>
</tr>
<tr>
<td>Megajoule (MJ)</td>
<td>947.8170</td>
<td>British Thermal Unit (BTU)</td>
</tr>
<tr>
<td>Degree Celsius (°C)</td>
<td>(°C*9/5)+32</td>
<td>Degree fahrenheit (°F)</td>
</tr>
<tr>
<td>Cubic meter (m³)</td>
<td>35.31466</td>
<td>Cubic foot (ft³)</td>
</tr>
<tr>
<td>Meter (m)</td>
<td>3.281</td>
<td>Foot (ft)</td>
</tr>
<tr>
<td>Metric tonne (t)</td>
<td>1.102</td>
<td>Ton</td>
</tr>
</tbody>
</table>

Calculation Rules and Data Quality Requirements
Calculations
All inputs and outputs of a unit process for which data is reasonably available is included in the calculations. Any application of the criteria for the exclusion of inputs and outputs is documented. Data gaps that have been filled with conservative assumptions with average or generic data is documented.
The cutoff criteria for the consideration of flows is as follows:

- **Mass** – a flow less than 1% of the cumulative mass of the model flows may be excluded if its environmental relevance is minor.
- **Energy** – a flow less than 1% of the cumulative energy of the system model may be excluded if its environmental relevance is minor.
- **Environmental relevance** – material and energy flows that are known or expected to have potentially relevant emissions to air, water or soil relative to the indicators noted in the PCR are included.

At least 95% of the energy usage and mass flow are included. The life cycle impact data includes at least 95% of all elementary flows that contribute to each of the declared category indicators.

**Data Quality**

- The data used in the generation of this EPD is representative according to the temporal, geographical and technological requirements of the PCR.
- The information representing the manufacturing process uses annual average values.
- The average background data is less than ten years for industry average data and five years for producer specific data.
- The owner of the EPD that is not the owner of all upstream processes contacted their suppliers within the system boundary for upstream data. The best available data from literature was used when upstream data was not provided. The literature based data meets the data quality requirements of the PCR.

**Product Characteristics**

This EPD represents the specific environmental impacts associated with the production of load-bearing concrete masonry units suitable for non-load bearing and load-bearing applications and complies with ASTM C90 or CSA A165.1.

**Material Content/Base Materials**

The materials for the production of 8x8x16 splitface concrete masonry units are listed here by mass range (lbs/yd³) for producer confidentiality.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Mass</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cement</td>
<td>350-400</td>
</tr>
<tr>
<td>Washed concrete sand</td>
<td>2,000-2,150</td>
</tr>
<tr>
<td>Plaster</td>
<td>125-175</td>
</tr>
<tr>
<td>Cinders</td>
<td>350 – 400</td>
</tr>
<tr>
<td>Water</td>
<td>95-105</td>
</tr>
<tr>
<td>MasterCast 750</td>
<td>0-1</td>
</tr>
<tr>
<td>MasterCast 900</td>
<td>0-1</td>
</tr>
</tbody>
</table>
Production/Manufacturing

The product manufacturing phase includes the extraction and processing of raw materials, the average or specific transportation of raw materials from extraction site or source to the manufacturing site including empty backhauls and the manufacturing of the product including the batching and mixing of the concrete, forming of the units, curing of the units and the applicable post production finishing of the units.

- **Batching & Mixing System**: A computer controlled material handling system delivers carefully proportioned ingredients to a mixing system. Freshly mixed concrete is then transported to the molding machine.

- **Molding Machine**: A plant superintendent validates machine set up (correct installed look, machine parameters properly set to dimensions according to written work instructions). Work piece must pass a first article inspection prior to operator putting the machinery into AUTOMATIC production.

- **Curing System**: Freshly made product is held in a computer controlled curing chamber until it has developed sufficient strength (Typically 12 hours or longer).

- **Stacking**: Automated packaging equipment palletizes product and an operator affixes appropriate labeling.

- **Warehouse**: Palletized product is held in a storage yard until order fulfillment.
Life Cycle Assessment Stages
The life-cycle stages and individual modules included within the LCA system boundaries are shown here. The EPD that are based on this PCR include modules A1-A3. The results of these modules may be reported as one aggregated module A1-A3.

<table>
<thead>
<tr>
<th>Product Stage</th>
<th>Construction Process Stages</th>
<th>Use Stage</th>
<th>End of Life Stage</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Transport</td>
<td>Use</td>
<td>Transport</td>
</tr>
<tr>
<td>Raw Material</td>
<td></td>
<td></td>
<td>Demolition</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Disposal</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Demolition</td>
</tr>
<tr>
<td></td>
<td>Maintenance</td>
<td></td>
<td></td>
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<td></td>
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</tbody>
</table>

Life Cycle Assessment (LCA)
The data used for the generation of EPD are representative according to temporal, geographical and technological requirements per the PCR. Additional details are provided in the EPD Project Report.

Temporal: The information obtained from the manufacturing process is based on annual values generated within the past twelve-month period. Any average background data greater than ten years old is noted in the attached table and accompanied by a statement attesting to the validity of the data.

Geographical: The geographic region for the relevant life-cycle stages included in the calculation of representative data is documented in the following table.

Technological: All of the data is representative of current technology in use.
Parameters to be Declared in the EPD

The information declared in this EPD is based on the requirements of the PCR. The results are presented on page 3 of this document and include the declaration of environmental category indicators, the use of resources and the generation of waste. The results presented are based on the specific product description for this EPD. This EPD covers only the cradle-to-gate impacts of manufactured concrete and concrete masonry products using a declared unit, and the results cannot be used to compare between products. EPD that are created using different PCR may not be compatible. Additional information and explanatory materials can be requested through NSF International. In the event that this EPD represents an average performance for the products depicted, the EPD will represent an average performance.

Other Environmental Information

Additional information on environmental programs at RCP Block & Brick may be found at http://www.rcpblock.com/green.html
References

1. ASTM International Product Category Rules (PCR) for Manufactured Concrete and Concrete Masonry Products (UN CPC 3755), December 2014.